

Sup April 13

Work Order ID 81380

81380

Page 1

March-14-12 7:43:41 AM

Item ID: D350-607-541

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket

Start Date: 13/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 27/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/14 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-607-3

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-541 CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MLJ 12/04/13

12/4/12

8 12/4/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Cust Item ID:

Required Date: 27/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-541

SHIP

(12)

12/4/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCJ 12/04/12

12/04/12

WORK ORDER CHANGES

PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Work Order ID: 81380

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 13/03/2012

Required Date: 27/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B
11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06
AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-607-511 *CHWASZ*
D350-607-511
Quick Release Basket Mounting Installation

D2690-6
D2690-6
Lanyard Assembly

Location	Loc Qty	Loc Code
ST016	27	
79515	27	

D3912-041
D3912-041
Eyebolt Receiver Assembly

Location	Loc Qty	Loc Code
ST509	1	
79306	1	

D4030-041
D4030-041
Long Basket Assembly (350)

D4085-3
D4085-3
Placard, Instructions

Location	Loc Qty	Loc Code
ST122	6	
78972	6	

B81430 *SP*

B82061 *SP*

B81457 *SP*

B82880

B81419 12/4/12 *SP*

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Parent Item: D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 13/03/2012

Required Date: 27/03/2012

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

110

Each

7.0000

1

1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

**

B82329 sf [signature]

Location

Loc Qty

Loc Code

ST131

2

78970

2

ST134

5

77604

1

79354

4

D4151-043

Manufactured No

110

Each

4.0000

1

1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

**

B81689 sf [signature]

Location

Loc Qty

Loc Code

ST134

4

80727

4

D4150-041

Manufactured No

110

Each

2.0000

1

1

D4150-041

Attachment Arm Assembly

**

B81514 sf [signature]

Location

Loc Qty

Loc Code

ST134

2

80726

2

AN4-13A

Purchased No

110

Each

1,367.000

6

6

AN4-13A

Bolt

**

12/4/12 sf [signature]

Location

Loc Qty

Loc Code

ST357

1367

119449

59

120187

408

120422

500

120770

400

March-14-12 7:43:44 AM

Shop Packet Print

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Parent Item Name: Heli-Utility-Basket

81380

D350-607-541

Start Date: 13/03/2012

Required Date: 27/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Purchased

No

110

Each

36.0000

1

1

AN4C.15

BOLT

**

sl 80

Location

Loc Qty

Loc Code

ST358

36

120124

36

AN310C4

Purchased

No

110

Each

49.0000

1

1x
G

AN310C4

Nut

**

1121166sf 80

Location

Loc Qty

Loc Code

ST344

49

119324

19

120360

30

MS17984-C413

Purchased

No

110

Each

18.0000

1

12/4/12 sl

MS17984-C413

PIN, QUICK RELEASE

**

11210918

Location

Loc Qty

Loc Code

ST315

8

114340

1

118612

2

120360

5

ST333

10

121011

10

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Parent Item Name: Heli-Utility-Basket

Start Date: 13/03/2012

Required Date: 27/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

5,753.000

6

6

MS21042L 4

Nut

**

sl 8P

Location

Loc Qty

Loc Code

ST300

5753

117441

51

117601

157

117885

16

118451

133

119017

232

119075

3164

121011

2000

Ca

MS24665-151

Purchased

No

110

Each

315.0000

1

1

MS24665-151

Cotter Pin

**

sl 8P

Location

Loc Qty

Loc Code

ST309

315

17566

315

1x

NAS1515H4L

Purchased

No

110

Each

449.0000

2

2

***NAS1515H4L ***

WASHER

**

12/4/12 sl 8P

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

441

118709

4

120390

437

2x

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Parent Item Name: Heli-Utility-Basket

Start Date: 13/03/2012

Required Date: 27/03/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

110

Each

298.0000

12

12

NAS1149F0432P

Washer

**

m121160af
8/1

Location

Loc Qty

Loc Code

ST275

298

118840

32

119307

64

120142

2

120360

200

NAS1149C0463R

Purchased

No

110

Each

1,017.000

3

3

NAS1149C0463R

Washer

**

24/12/08

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

1016

~~117735~~

34

119097

982

3

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